



WHEN QUALITY OF WELDING **IS IMPORTANT**





For more than 10 years **KAMETAL** has been combining the craftsmanship with the **modern technology** in the sector of steel constructions.

The company is built around a core team of young people, **who want to become leaders** in the business of building mega storage tanks.

**We operate in the European Union market**, including: Belgium, Holland, France and Poland and we have **delivered on projects** in: Venezuela, Mexico, Thailand and Saudi Arabia.

## CRAFTSMANSHIP AND MODERN TECHNOLOGY



**Our specialties are:**

- tank construction
- industrial steel construction
- building steel construction

**Experience and well qualified teams** are our **calling card**. We currently employ 110 people - 80 direct and 30 indirect. **We work together** with experienced subcontractor crews, who are subject matter experts with **suitable experience** and the best equipment available. We can also rely on **100 highly skilled** Polish welders and assemblers at any given time.

Our employees **proved it several times** on a lot of building sites in the whole Europe.

**All our welders are certified** to EN 287 and ASME IX standards. **KAMETAL is using welding processes** in accordance with EN 15614 and ASME IX/2007.

All laborers **carry VCA certificates** and **KAMETAL fulfills all requirements** in environment, health and safety ( EH&S ).





## TANK MANUFACTURING

**KAMETAL has full capability** to design and build tanks for liquid products, including:

- oil
- oil products
- acids and other chemicals
- water and water solutions
- settling

**We can custom build tanks with capacity between** 50 l to 100.000 m<sup>3</sup> in both carbon steel or stainless steel.

**We are specialized** in building and repairing the following types of tanks:

- pressure tanks and tanks without pressure
- tanks with a permanent roof and tanks with a floating roof
- single shell and double shell tanks

**WE ARE  
QUALIFIED TO  
MANUFACTURE  
AND REPAIR  
DIFFERENT KINDS  
OF TANKS**

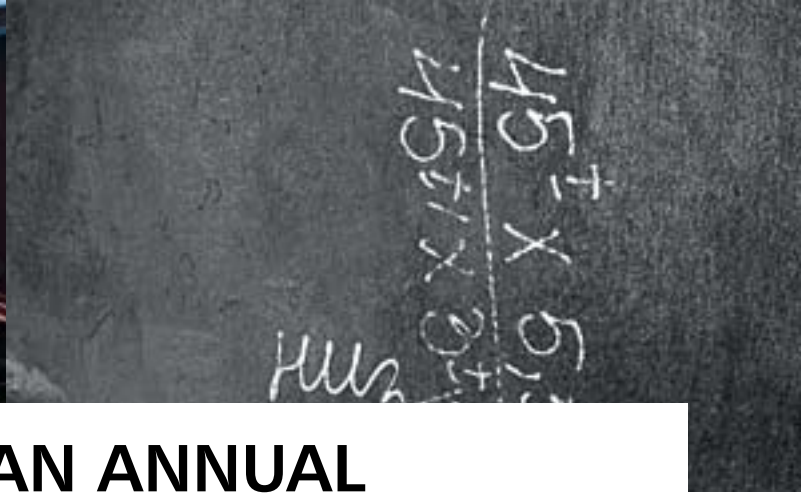
## TANK REPAIR AND MODERNIZATION

**KAMETAL** is specialized in:

- disassembly of old, used tanks
- exchange ( replacement ) of rusty tank elements
- sealing
- assembly of floating roofs
- tank insulation
- renovation of old varnished coats

**All according to** EEMUA 159 2003 and API 653





## OUR SHOPS HAVE AN ANNUAL PRODUCTION CAPACITY OF APPROXIMATELY PLANTS 3.000 TONES

**KAMETAL has a the area** of 3500m<sup>2</sup> shop floor and 1 ha of hardened ground.

**Our shops in Halen, Belgium and Toruń in Poland** produce the steel elements for our tanks.

**We also manufacture:**

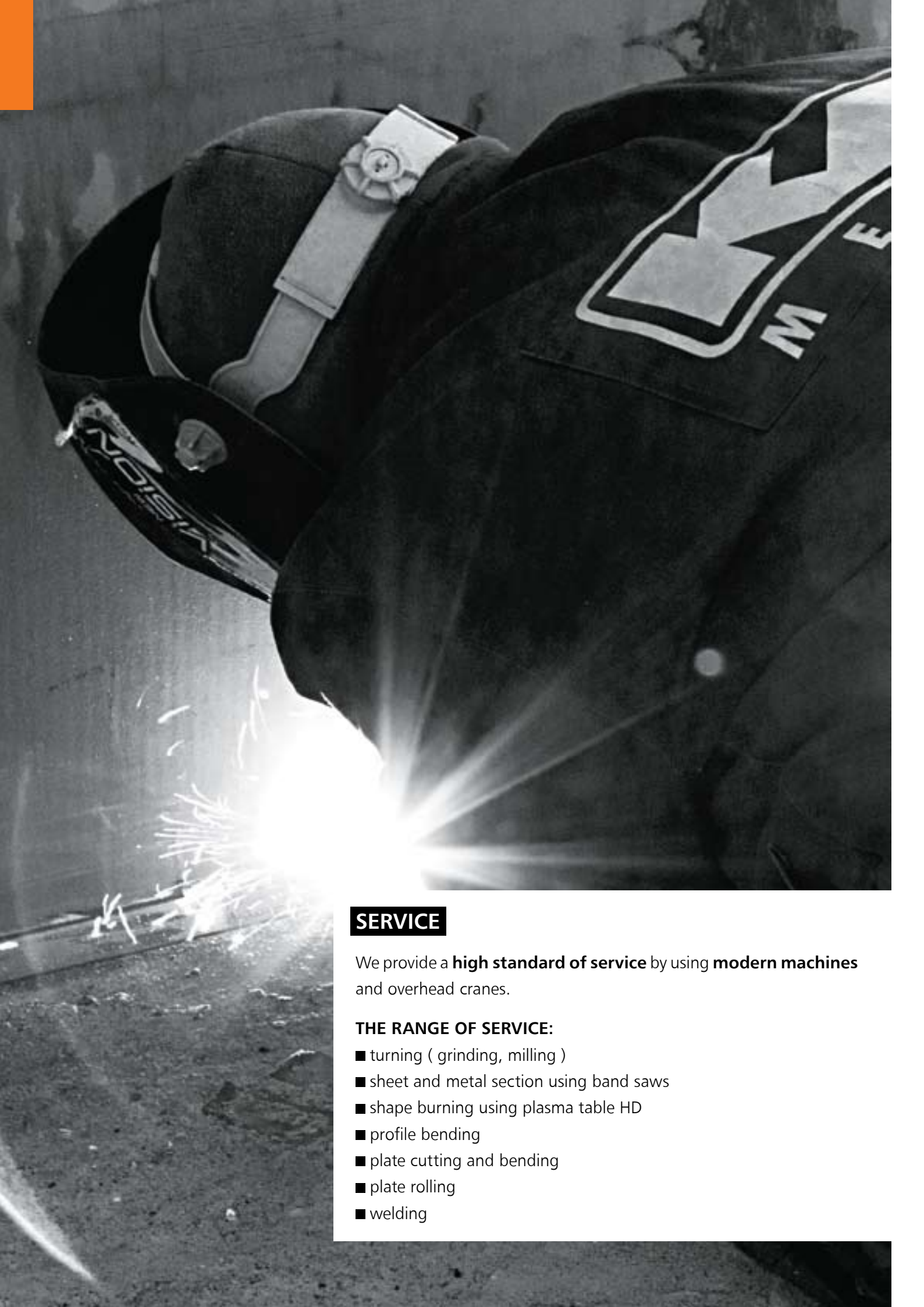
- working platforms
- railings, parapets
- ladders, spiral stairs
- gangways
- supporting structures
- hanging scaffolds

**KAMETAL manufactures tanks according to** EN14015 and API650 and Codres division I.

All acces elements are **fabricated in accordance with OSHA 3124 - R 2003 and EN 14122 standards.**

**Our shops have an annual production capacity** of approximately 3.000 tones.





## SERVICE

We provide a **high standard of service** by using **modern machines** and overhead cranes.

### THE RANGE OF SERVICE:

- turning ( grinding, milling )
- sheet and metal section using band saws
- shape burning using plasma table HD
- profile bending
- plate cutting and bending
- plate rolling
- welding

# WE SEEK CONTINUOUS IMPROVEMENT IN WELDING PROCESSES AND SKILLS.

## WHEN QUALITY OF WELDING IS IMPORTANT

**KAMETAL considers welding its most important engineering process.** We seek continuous improvement **in welding processes and skills.** We use the following welding techniques in our projects.

- MIG/MAG
- MMA/SMAW
- TIG
- SAW

**We have got several** Esab Circotech machines for the circumferential joints and 1. Esab A2 multitrac for butt weld joints in floors.

**We invest** in high quality welding equipment including LINCOLN, KEMPI, ESAB, and LORCH.





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